

Date: Wednesday, 12/12/2007 1:46:07 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 36282
Estimate Number : 10000
P.O. Number : N/A
This Issue : 12/12/2007 **S.O. No.** : *N/A*
Prsht Rev. : NC
First Issue : *N/A* **Type** : SMALL /MED FAB
Previous Run : 32723
Written By :
Checked & Approved By : *LE 07/12/12*
Comment : Est Rev: B 99.11.11 Re-format EC

Drawing Name : TUBE ASSEMBLY
Part Number : D2003011A *BE 07/12/12*
Drawing Number : UNDER REVIEW *LE 07/12/12*
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 12/19/2007 **Qty:** 1 **Um:** Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0375W035	6061-T6 Tube .375 x.035W
		Comment: Qty.: 3.5200 f(s)/Unit Total : 3.5200 f(s) Cut: 32.38" long as per Dwg D2003 Material: 3/8" x 0.035" wall 6061-T6 tubing Batch: <i>M19051</i> <i>M19051 104913</i> FF 07-12-12 (1)
2.0	M26506	Firesleeve-crkl .375lDia
		Comment: Qty.: 3.0525 f(s)/Unit Total : 3.0525 f(s) Firesleeve-crkl .375lDia Cut: 33.31" long as per Dwg D2003 Material: M2650-6 Heat sleeve Batch: <i>M103499</i> FF 07-12-13 (1)

3.0	MS208196D	Sleeve
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Comment: Qty.: 2.1000 Each(s)/Unit Total : 2.1000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS20819-6D	Sleeve	<i>M103154</i>

FF 07-12-13 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TUBE ASSEMBLY

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Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0 AN8186D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN818-6D	Nut	M103154

FF 07-12-13

(1)

5.0 D2182045

Heat Shrink 4.5" Long



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2182-045	Heat shrink	M21864

FF 07-12-13

(1)

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form tube as per template D2003-011
2-Assemble as per Dwg D2003

INSPECT WORK TO CURRENT STEP
ENGINEERING APPROVAL

07-12-13

FF 07-12-13

(1)

Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST192

07.12.19

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07.12.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.12	6.0	1" LONGER IN ONE AREA AND 1" SHORTER IN ANOTHER AREA COMPARED TO TEMPLATE (SEE ATTACHED) DRAWING(s)	LE 07.12.12	Required per DS visit to Highland.	LE 07.12.12	 07.12.13	LE 07.12.12	 07.12.13

NOTE: Date & initial all entries

W/6 36282

UE 07-12-12

